



JK PAPER LTD



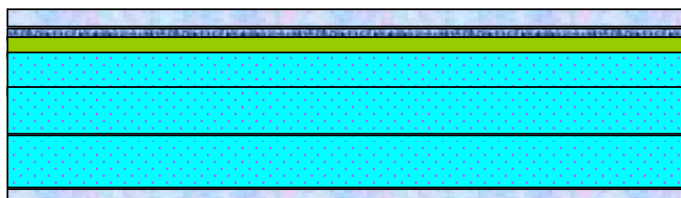
COATED BOARD PLANT, FORT SONGADH

SPECIFICATION SHEET

Product:-JK Club Cards

Substance (GSM) Tappi T 410 om-02 ISO536	Calliper (μ) Tappi T 411 om-97 / ISO 534	Bulk (cm ³ /g)	Stiffness (Taber) g-cm Tappi T489 om-99		
			MD	CD	GM
250	275	1.10	65	30	44
260	286	1.10	69	32	47
270	297	1.10	72	33	49
Tol. : ± 3%	± 5%	± 5%	± 15%		

PARAMETER	UNIT	TEST PROCEDURE	VALUES
Plybond)	(J/m ²)	Tappi T 569 pm-00	> 120
Roughness (PPS)	microns(μ)	Tappi T 555 om-99/ ISO 8791-4	1.5 (Max)
IGT Dry pick (MV)	m/s	ISO 3782 & 3783	1.2 (Min)
ISO Brightness TS	(%)	ISO 2470	89 ±1
ISO Brightness BS	(%)	ISO 2470	89 ±1
CIE Whiteness TS	(%)	ISO 11476	120 (Min)
CIE Whiteness BS	(%)	ISO 11476	120 (Min)
Gloss at 75°	(%)	Tappi T 480 om-92/ ISO 8254-1	40 (Min)
Cobb 60 - T/S	g/m ²	Tappi T441 om-98 / ISO 535	30 ± 5
B/S	g/m ²	Tappi T441 om-98 / ISO 535	35 ± 5
Moisture			
200 - 300 gsm	(%)	Tappi T412 om 02 / ISO 287	6.0 - 7.0



Top Coat

Pre Coat

Surface sizing

Virgin Chemical Pulp

Virgin Chemical Pulp

Virgin chemical pulp

Back Coat